

Step #1

Start by laying one of the risers on a flat surface. Insert both treads into the slots on the risers and loosely secure with the supplied #1/4 x 3/4" flat head machine screws, washers and locknuts (See Fig. 1).

Step #2

Insert the "U" shaped support channels into the same slots in the risers. **Note: Install 3 support channels under the double tread and one support channel under the single tread. Make sure the foam on each end of the support channel faces the tread.** Secure the "U" shaped support channels to the riser using the supplied #10 x 3/4" self-drilling screws (see Fig. 2).

Step #3

Attach the other riser onto the treads and support channels. Refer to step #1 and step #2 to loosely secure (see Fig. 3).

Step #4

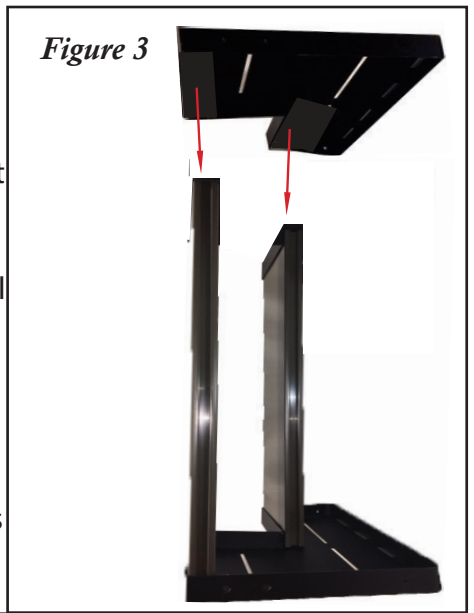
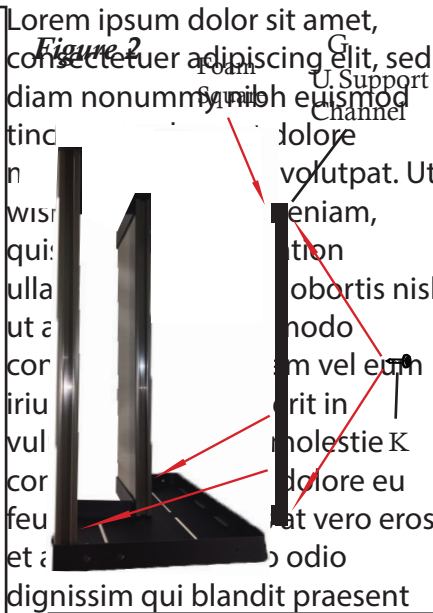
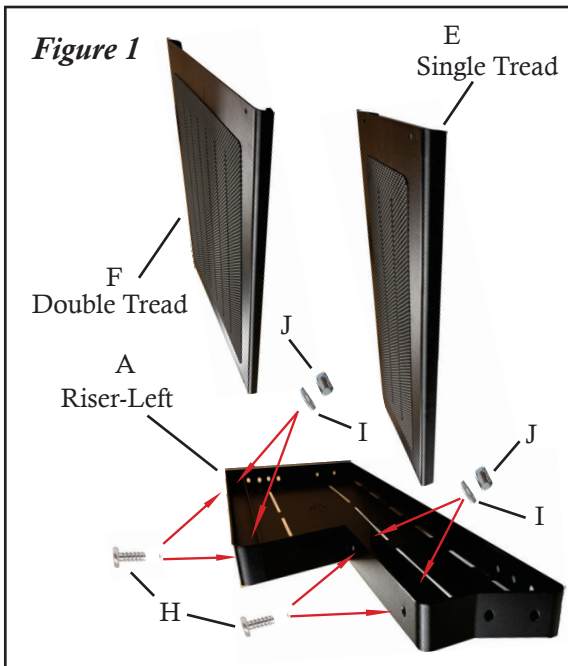
Attach the rear brace to the back of the step and secure using the supplied 1/4 x 3/4" flat head screws, washers and locknuts (see Fig. 4).

Step #5

Attach the front brace to the front of the step and secure using the supplied 1/4 x 3/4" flat head screws, washers and locknuts (see Fig. 5).

Step #6

Go back through and make sure to tighten all of the flat head machine screws from step #1 & step #3. **Note: Make sure the single tread is slid as far forward into the slot as possible before tightening the screws.**



ITEM	PART#	DESCRIPTION	QTY
A	102366	MOD STEP 2XL RISER - LEFT	1
B	102367	MOD STEP 2XL RISER - RIGHT	1
C	101473	MOD STEP 2 FRONT CROSS BRACE	1
D	102351	MOD STEP REAR CROSS BRACE	1
E	102349	MOD STEP SINGLE TREAD	1
F	102350	MOD STEP DOUBLE TREAD	1
G	102368	MOD STEP U SUPPORT CHANNEL	4
H	101396	1/4 x 3/4" FLAT HEAD MACHINE SCREW - SS	18
I	100608	1/4 FLAT WASHER	18
J	100607	1/4 NYLON LOCKNUT	18
K	101414	#10 X 3/4" PHILIPS PANCAKE HEAD SELF-TAPPING SCREW - SS	8

