

Step #1

Insert the treads into the slots in the left and right risers. Next, slip the aluminum trim onto the front of the treads. Secure the treads to the risers with the supplied #10 x 3/4" self-tapping screws. Secure the aluminum trim to the treads with two #10 x 3/4" self-tapping screws, one on each end of the underside of the aluminum trim (see Fig. 1).

Step #2

Attach the rear brace to the back of the step using the supplied 1/4 x 3/4" flat head screws, 1/4 flat washers and the 1/4 nylon locknuts (see Fig. 2).

Note: The side tabs on the rear brace go on the inside of the risers and the folded tab gets inserted in the back of the top tread.

Step #3

Attach the front brace to the front of the step using the supplied 1/4 x 3/4" flat head screws, 1/4 flat washers and the 1/4 nylon locknuts (see Fig. 3).

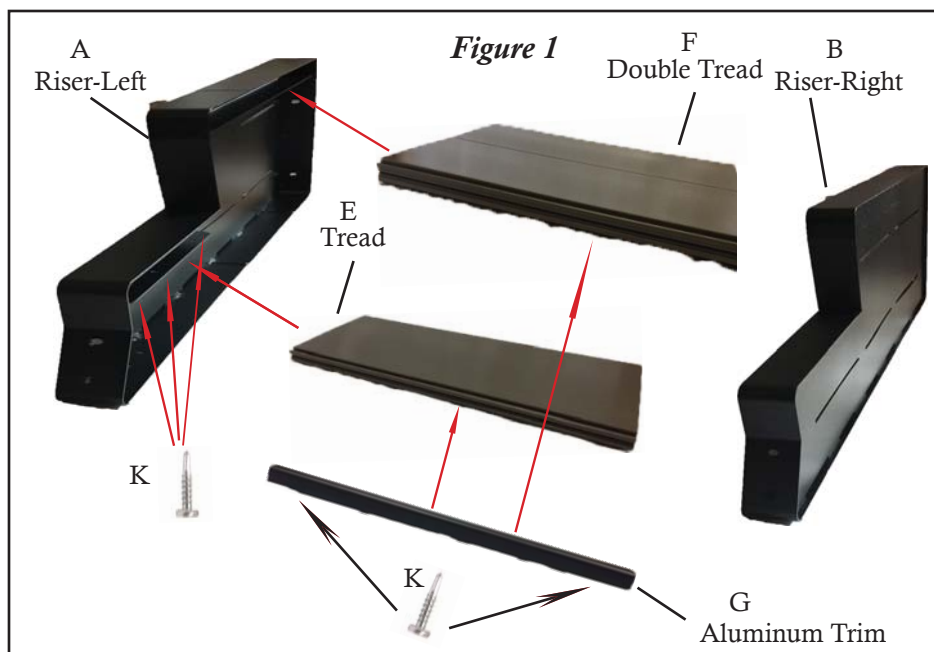


Figure 2		ITEM	PART#	DESCRIPTION	QTY
		A	101629	MOD STEP 2XL RISER - LEFT	1
		B	101630	MOD STEP 2XL RISER - RIGHT	1
		C	101473	MOD STEP 2 FRONT CROSS BRACE	1
		D	101486	MOD STEP REAR CROSS BRACE	1
		E	101492	MOD STEP TREAD	1
		F	101516	MOD STEP DOUBLE TREAD	1
		G	101493	MOD STEP TREAD TRIM	2
		H	101396	1/4 x 3/4" FLAT HEAD MACHINE SCREW - SS	8
		I	100608	1/4 FLAT WASHER	8
		J	100607	1/4 NYLON LOCKNUT	8
		K	101414	#10 X 3/4" PHILIPS PANCAKE HEAD SELF-TAPPING SCREW - SS	22